

WELD ON SUB-FRAME CONNECTORS
102410 93-95 CAMARO/FIREBIRD

- 1) READ ALL DIRECTIONS BEFORE BEGINNING INSTALLATION!
- 2) As with all welding be sure to remove any flammable material before starting. This should include carpets, seats and of course all fuel lines if necessary. It may also be necessary to remove any paint, rust, or undercoating from the area to be welded. Disconnect the battery.
- 3) Jack car up and place four jack stands under car. Two on the lower A-arm and two under the rear end housing. Keep both doors and windows closed at all times. Disconnect battery.
- 4) The back of the connector is identified by the small mounting box. the front mounting box on the drivers side is considerably larger than the passenger side. Using a bottle or floor jack, jack connector up under car, placing mounting brackets on the front and rear sub-frame. If a jack is not available you can solicit the help of a buddy. Place your jack under the front mounting box and raise into position, when a tight fit has been achieved tack in place and repeat the same procedure on the rear mounting box. It will be in the correct forward/rear position on the rear sub-frame because this has been determined by the correct front mounting box placement. The angle will be correct because you kept the connector up in a mounted position when you tacked it in place.
- 5) Use the same procedure with the jack when installing the connector on the passenger side of the car.
- 6) Finish welding on both connectors front area as well as rear.