

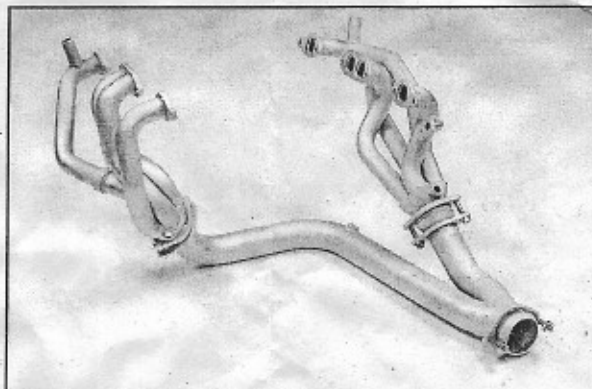


Instructions for 93-96 Camaro/Firebird LT1 Header

Disconnect the positive battery cable and raise vehicle off the floor.
Remove stock catalytic Y-pipe.
Remove alternator and support bracket attached to the exhaust manifold.
Remove spark plugs.
Remove bolt from dipstick tube and remove tube.
Remove both air injection tubes from exhaust manifolds and remove manifolds.
Remove starter for installation of headers.
Install passenger side header from the bottom with dipstick tube at same time for easier fitment, leaving bolts loose.
You must use stock shoulder bolt on passenger side front bolt of front cylinder. This bolt mounts the alternator bracket to the header.
Install starter and mount alternator.
Tighten passenger side header bolts.
Remove oil filter and cooler if equipped from driver side.
Remove studs from header collector to prevent from scratching the pan if so desired.
If hood release cable is close to header relocate between brake line heat shield and frame.
Remove two nuts from heatshield and put cable behind heatshield.
Install driver side header leaving bolts loose.
Slide clamp over slip tube on header, coat tip of #1 header tube with high temp silicon and slip into header.
Install header bolts and tighten clamp on the tube.
Install spark plugs and wires.
Install oil filter and cooler, if so equipped. Add oil if needed.
Bolt Y-pipe to headers.
Cut catalytic converter off the stock Y-pipe 1" before inlet of cat and weld tube with flange (provided in kit) to the catalytic converter inlet.
Install catalytic converter and oxygen sensors.
Install air injection fittings provided with bevel up and tighten air injection tubes to header.*
Go back over steps to make sure all is tight and well.

*Note: Late 95 and all 96 models are equipped with four oxygen sensors, for those cars not so equipped please use plugs provided. Also late 95 and 96 cars require adapter for air injection tubes to fit.

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